

Model T7800 Electro-Pneumatic I/P, E/P Transducer



Features

- The T7800 Series Transducers provide maximum versatility for precision applications.
- · Field Reversible Feature provides output that is inversely proportional to input signal.
- · RFI/EMI Protection eliminates susceptibility to electromagnetic and radio interference.
- · Internal Electronic Feedback and solid state controlled Piezoelectric Actuator provide precise control of output pressure regardless of vibration or position.
- · Damping Adjustment for optimum tuning
- · Split range operation lets a common signal source control two or more functions.
- · Compact size for use in restricted spaces.
- · Various mounting configurations allow installation flexibility for most applications.
- NEMA 4X, Type 4 Enclosure and IP65 rated for indoor and outdoor installations.
- Canadian Registration Numbers (CRN) certification for all territories and provinces.

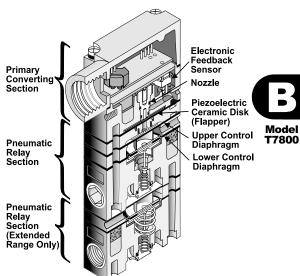
Operating Principles

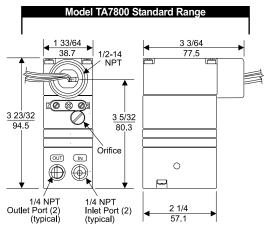
STANDARD RANGE

The Model T7800 Series converts a DC input signal to a linear proportional pneumatic output. It includes the Primary Converting Section and the pneumatic Relay Section. The Piezoelectric Ceramic Actuator, in the Primary Converting Section, functions as a Flapper. The Flapper and Nozzle work together to control the signal pressure. The signal pressure that sets the output pressure acts on the Upper Control Diaphragm in the Pneumatic Relay Section. The Lower Control Diaphragm in the Pneumatic Relay Section senses the output pressure.

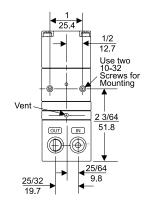
EXTENDED RANGE

In the Extended Range units, an additional Relay Section amplifies the output pressure.



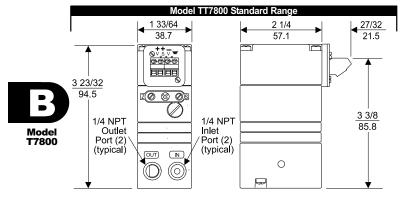


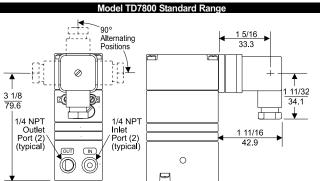
Note: Unused IN and OUT Ports are plugged (typical)

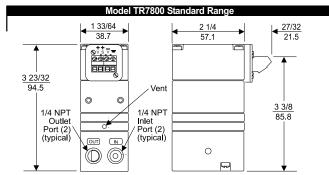




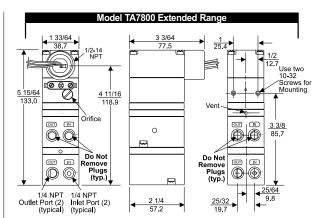
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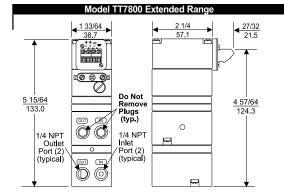


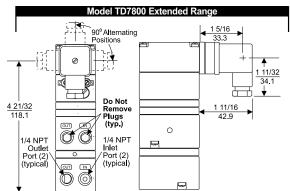


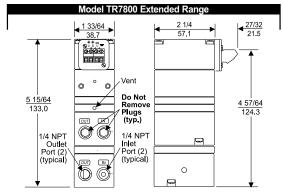
Model TR7800 for use with TR Manifold Rack Kit. TR7800 unit same as TT7800 except terminal block is located on rear.



Note: Unused IN and OUT Ports are plugged (typical)







Model TR7800 for use with TR Manifold Rack Kit. TR7800 unit same as TT7800 except terminal block is located on rear.



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Standard Range Specifications		SET POINT					
	psig [BAR] (kPa)	3 [0.2] (20)	9 [0.6] (60)	15 [1.0] (100)	30 [2.0] (200)		
Maximum Air Consumption	All Ranges SCFH	3.5 (.10 m³/HR)	7.0 (.20 m³/HR)	9.5 (.27 m³/HR)	13.5 (.38 m³/HR)		
Flow Rate (SCFM)		2.5 (4.25 25 psig, [1 (170 kPa) 9 psig, [0. (60 kPa) 0	l.7 BAR], supply & 6 BAR],	120 ps OR (800 F 9 psi	5.3 m³/HR) @ sig, [8.0 BAR], kPa) supply & g, [0.6 BAR], kPa) Output		
Temperature Range	Operating Storage	-40°F to + 160°F (-40°C to + 71.2°C) -40°F to + 180°F (-40°C to + 82.2°C)					
Span/Zero Adjustments		Screwdriver adjustments located on front of unit					
Required Operating Voltages		Two Wire Current Input 7.2 VDC @ 20 mA (4-20 mA signal)					
Supply Voltages		Three Wire Voltage Input 7.2-30 VDC, less than 3 mA			s than 3 mA		
Signal Impedance		Three Wire Voltage Input 10 Kilohms					
		OUTPUT RANGE					
	psig [BAR] (kPa)	3-15 [0.2-1.0] (20-100)	[0.	3-27 2-1.8] 0-180)	6-30 [0.4-2.0] (40-200)		
Input Range		4-20 mA DC, 0-10 VDC, 1-9 VDC					
Supply Pressure ¹		20-120 [1.5-8.0] (150-800)	[2.	2-120 2-8.0] 0-800)	35-120 [2.4-8.0] (240-800)		
Minimum Span		5 [0.35] (35)		10 [0.7] [70]	10 [0.7] (70)		
Frequency Response		-3 db @ 5 Hz per ISA S26.4.3.1 load configuration A.					
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed 0.15% Full Scale Typical					
Hysteresis (ISA S51.1)		0.1% Full Scale					
Deadband		0.02% Full Scale					
Repeatability (ISA S51.1)		0.1% Full Scale					
Position Effect		No Measurable Effect					
Vibration Effect		Less than +1% of Span under the following conditions: 5-15 Hz @ 0.8 inches constant displacement 15-500 Hz @ 10 Gs.					
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.					
RFI/EMI Effect		Less than 0.5% of span @ 30 */m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 */m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326					
Supply Pressure Effect		No Measurable Effect					
Temperature Effect		[+0.5% +0.04% / °F Temperature Change] of Span typical					
Materials of Construction		Body and Housing Chromate Treated Aluminum Orifice Nickel Plated Brass & Sapphire Trim Stainless Steel, Brass & Zinc Plated Steel Elastomers Nitrile Finish Epoxy Powder Coating					

 $^{^{\}rm 1}$ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output



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Extended Range Spec	ifications		SET POINT					
	psig	OET TOINT			420			
	[BAR]	0 [0]	15 [1.0]	30 [2.0]	60 [4.0]	120 [8.0]		
	(kPa)	(0)	(100)	(200)	(400)	(800)		
Maximum Air Consumption	0-30 psig	3.1	7.8	11.8	(400)	(000)		
Maximum Air Consumption	SCFH	(.09 m³/HR)	(.22 m³/HR)	(.33 m³/HR)				
	0-60 psig	1.6	4.7	7.8	13.3			
	SCFH	(0.4 m³/HR)	(.13 m³/HR)	(.22 m³/HR)	(.37 m³/HR)			
	0-120 psig	0.5		3.8	7.6	15.1		
	SCFH	(.01 m³/HR)		(.11 m³/HR)	(.21 m³/HR)	(.42 m³/HR)		
Flow Rate (SCFM)		11.0 (18.7 m³/HR) @ 150 psig, [10 BAR], (1000 kPa)						
		supply & midscale output						
Temperature Range	Operating	-40°F to + 160°F, (-40°C to + 71.2°C)						
	Storage	-40°F to + 180°F, (-40°C to + 82.2°C)						
<u> </u>	Span/Zero Adjustments		Screwdriver adjustments located on front of unit					
Required Operating Voltages		Two Wire Current Input 7.2 VDC @ 20 mA (4-20 mA signal)						
Supply Voltages		Three Wire Voltage Input 7.2 - 30 VDC, less than 3 mA			n 3 mA			
Signal Impedance		Three Wire Voltage Input 10 Kilohms						
			OUTPUT RANGE					
	psig	0-3	an l	0-60	1	0-120		
	[BAR]	[0-2.0]		[0-4.0]		[0.8.0]		
	(kPa)	(0-2		(0-400)		(0-800)		
Input Range	4-20 mA DC, 0-10 VDC, 1-9 VDC							
Supply Pressure ¹		35-150		65-150		125-150		
		[2.4-1 (240-10	•	[4.6-10] (460-1000)		[8.8-10] (880-100)		
Minimum Span		12.5		25		50		
ининан оран		[0.85		[1.5]		[3.0]		
		(85)		(150)		(300)		
Frequency Response		-3 db @ 2 Hz per ISA S26.4.3.1 load configuration A.			Α.			
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed						
Hystorosis (ISA SE4.4)		0.15% Full Scale Typical						
Hysteresis (ISA S51.1)		0.25% Full Scale						
Deadband		0.02% Full Scale						
Repeatability (ISA S51.1) Position Effect		0.1% Full Scale						
Vibration Effect		0.125% @ 90 ° & 0.25% @ 180 ° Less than +1% of Span under the following conditions: 5-15 Hz @ 0.8 inches						
		constant displacement 15-500 Hz @ 10 Gs.						
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.						
RFI/EMI Effect		Less than 0.5% of span @ 30 */m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 */m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326						
Supply Pressure Effect		< 0.1 psig change for 10 psig supply change						
Temperature Effect		[+0.5% +0.06% / °F Temperature Change] of Span typical			al			
Materials of Construction	<u> </u>		Body and Housing					
		Orifice Nickel Plated Brass & Sapphire Trim Stainless Steel, Brass & Zinc Plated Steel Elastomers Nitrile Finish Epoxy Powder Coating						

 $^{^{\}rm 1}$ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output



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Hazardous Area Specifications

		Intrinsically Safe (4-20 mA Only)	Division 2
Factory Mutual (FM) Approvals Entity Parameters Vmax ¹ = 30 VDC Imax ² = 200 mA 1Vmax = Max. Voltage 2Imax = Max. Current	$Ci^3 = O \mu F$ $Li^4 = O mH$ $^3Ci = Capacitance$ $^4Li = Inductance$	TDFI7800, TAFI7800 Class I, Division 1, Groups C and D; Class II, Division 1, Groups E,F and G; Class III, Division 1, Fibers; NEMA 4X Enclosure; Temperature Code T4, T _{amb} = -20 °C to 65 °C	TDFI7800, TAFI7800, TDFN7800, TAFN7800 Class I, Division 2, Groups A, B, C and D; Suitable for Class II, Division 2, Groups F and G; Class III, Division 2; NEMA 4X Enclosure; Non-Incendive 4-20 mA, voltage input units; Temperature Code T4.
Vmax ¹ = 30 VDC 1Vmax = Max. Voltage	Viring Parameters Ci ³ = O μ F Li ⁴ = O mH ³ Ci = Capacitance ⁴ Li = Inductance	TTFI7800, TRFI7800 Class I, Division 1, Groups C and D; Temperature Code T4, T _{amb} = -20 °C to 65 °C	TTFI7800, TRFI7800, TTFN7800, TRFN7800 Class I, Division 2, Groups A, B, C and D; Non-Incendive 4-20 mA, voltage input units; Temperature Code T4.
Canadian Standards Association (CSA) Approvals Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following		TDCI7800, TACI7800 Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Type 4 Enclosure; Rated 4-20 mA, 30 VDC maximum; Temperature Code T6.	TDCI7800, TTCI7800, TRCI7800 Class I, Division 2, Groups A, B, C and D; Rated 4-20 mA, 30 VDC maximum; Temperature Code T6.
System Type 1: Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min. System Type 2: Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min. System Type 3: Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 28V Diode return per channel		TTCI7800, TRCI7800 Class I, Division 1, Groups C and D; Rated 4-20 mA, 30VDC maximum; Temperature Code T6.	TACI7800 Class I, Division 2, Groups A, B, C and D; Class II, Division 2, Groups E, F and G; Type 4 Enclosure; Rated 4-20 mA, 30 VDC maximum; Temperature Code T6.
ATEX Approvals		TAEI7800, TDEI7800 EEx ia IIB, T4, T _{amb} = -20°C to 72°C	
Transducer Parameters Umax ¹ = 28 V Pi ³ = 0.7 W		⟨⟨⟨⟨x⟩ 1 1 1 1 1 1 1 1 1	
Imax ² = 100 mA	$Ci^4 = 0$ $Li^5 = 0$	IP65 Enclosure	
¹ Umax = Max. Voltage ³ Pi = Max. Power ² Imax = Max. Current ⁴ Ci = Capacitance ⁵ Li = Inductance		TTEI7800, TREI7800 EEx ia IIB, T4, T _{amb} = -20°C to 72°C (a) II 1G (T4)	







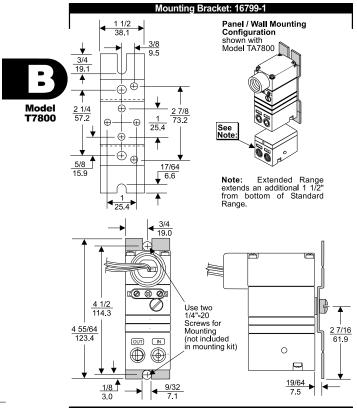


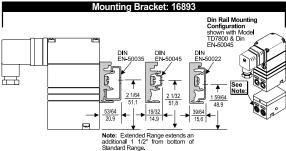


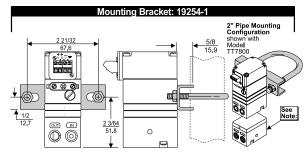


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Mounting Kits



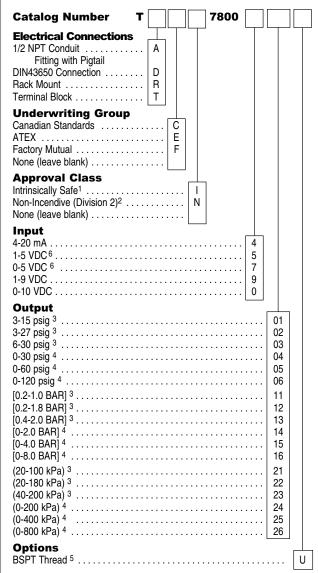




Model T7800 Transducer Kits & Accessories

Mounting Bracket Kits16799-1 (included with unit) 16893 (included with unit) 19254-1 (sold separately)

Catalog Information



- ¹ Intrinsically Safe Approval includes Non-Incendive (Division 2), available on 4-20 mA units only.
- ² Non-Incendive (Division 2) approval on FM voltage input units only
- ³ Standard Range
- ⁴ Extended Range
- ⁵ Available on all units EXCEPT Factory Mutual and Canadian Standards Underwriting Group units.
- ⁶ Limited Availability

Installation

For installation instructions, refer to the Fairchild T7800 Standard Range Electro-Pneumatic Transducer Installation, Operation and Maintenance Instructions, IS-50T7800S and the Fairchild T7800 Extended Range Electro-Pneumatic Transducer Installation, Operation and Maintenance Instructions, IS-50T7800E.

Optional manifolds are available to mount 3, 5, 10 or 15 transducers. An optional rack kit is available to mount 10 transducers in a standard 19" rack. For more information, see the *Fairchild Manifold and Rack Kit*, CS-4000MRKT.