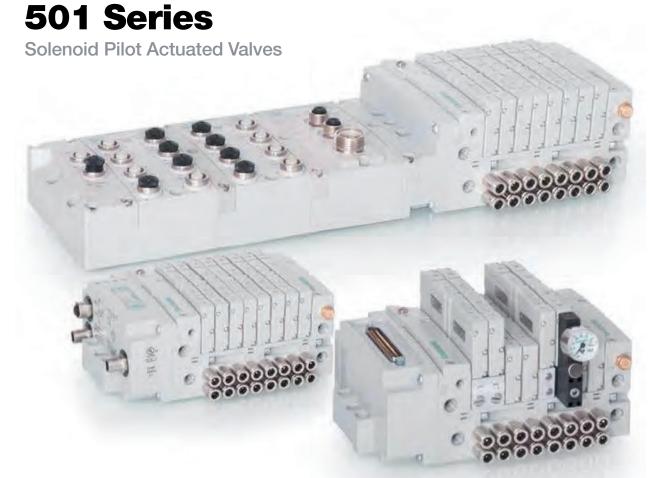
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501 Series – Directional Control Valve Platform

Featuring Higher Flow in a Compact Valve Package

Commissioning Capabilities

- Solenoid air pilot actuated
- Low wattage .8 wall for DC application
- DC solenoids Polarity insensitive with surge suppression
- Plug together circuit boards eliminate internal wiring
- Integral recessed gaskets
- IN Fittings to accommodate various tube sizes
- Simple conversion from internal to external pilot
- IP65 Certified

Sandwich and Manifold Accessories

- Pressure Regulators for supply pressure control at individual valve
- Speed control to control exhaust flow allows for control of actuator extend or retract speed
- Shut off block for individual valve to be isolated from pressure supply during operation and repair
- Mid Station Supply Manifold block allows for multiple pressure zones (with blocking discs) or additional air supply to a manifold

Fieldbus Electronics Compatible

- G3 Fieldbus Electronics
 - Graphic Display for easy commissioning, visual status & diagnostics
 - 32 valve solenoids per manifold
 - Easy distribution of additional manifolds through Sub-Bus communication
 - One Node supports up to 16 I/O modules
 - Available with Auto Recovery Module (ARM) which allows configuration information to be saved and reloaded to replacement module automatically
- 580 Fieldbus Electronics
 - Graphic Display for easy commissioning, visual status & diagnostics
 - 32 valve solenoids per manifold









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Performance Data

Valve Data	Min.		Max.
Pilot Pressure Range	29 PSI (2 Bar)	115	PSI (8 Bar)
Valve Operating Pressure Range	28" HG Vacuum	115	PSI (8 Bar)
Ambient Temperature Range	- 10°C (- 14°F)	50 °	C (122 °F)
		Pro	oprietary
Valve Flow Data		Cv	NL/m (6 - 5 Bar)
5/2, Double Solenoid & Single Solenoid, Spring Return			460
2X 3/2 NC-NC			450
2X 3/2 NO-NO			450
Double Solenoid, 3 pos. 4 way, Spring Centered- Open to 4 and 2 in center			460
Double Solenoid, 3 pos. 4 way, Spring Centered - Open Center			460
Double Solenoid, 3 pos. 4 way, Spring Centered - Closed Center			460



single solenoid air pilot
2 position 4-way



double solenoid air pilot 2 position 4-way

double solenoid air pilot 3 position 4-way open center

double solenoid air pilot 3 position 4-way closed center

double solenoid air pilot 3 position 4-way pressure center

> double solenoid 2 position dual 3-way "14" & "12" NO

double solenoid 2 position dual 3-way "14" & "12" NC

$\begin{array}{c} 12 \\ \\ 12 \\ \\ 12 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ \\ 11 \\ 11 \\ \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 11 \\ 1$
$\begin{array}{c c} 12 & 2 & 4 & 14 \\ \hline & & & \\ \hline & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ \end{array}$
$12 \qquad 2 \qquad W \qquad 4 \qquad 14 \\ 14 \qquad 3 \qquad 1 \qquad 5 \qquad 14 \qquad 14$

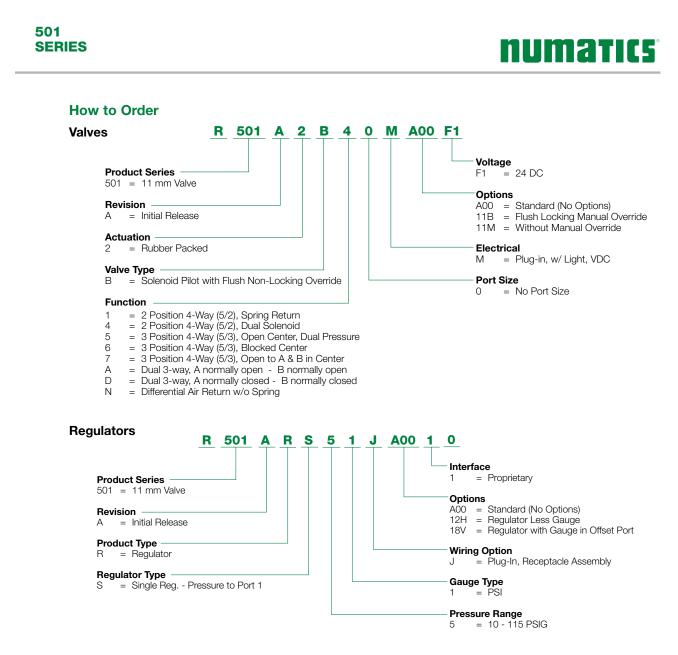
Operating Data

All Solenoids Are Continuous Duty Rated	24 VDC
Power (Watts)	0.8

Despense Time (me)	Rubbe	er Seal
Response Time (ms)	Energize	Deenergize
5/2, Single Solenoid, Spring Return	14	29
5/2, Double Solenoid	11	N/A
5/3 Spring Centered	15	20
2x3/2 NC	18	18
2 X3/2 NO	18	18

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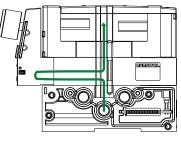


Sandwich Pressure Regulators

Type: RS



Type RS





Single pressure from a single supply

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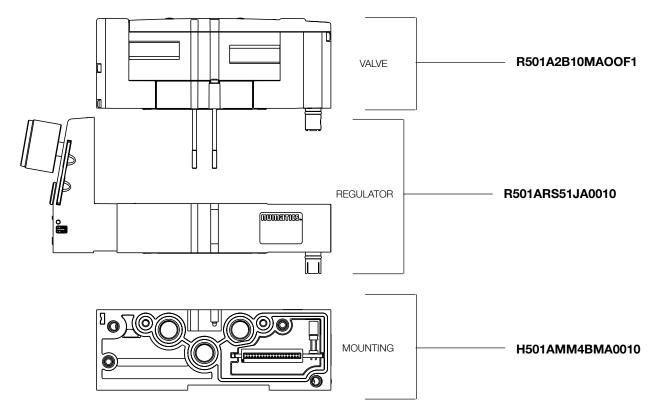


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Valve Regulator / Plug-in Assembly



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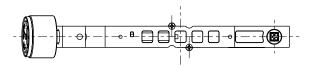
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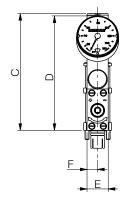
501 SERIES

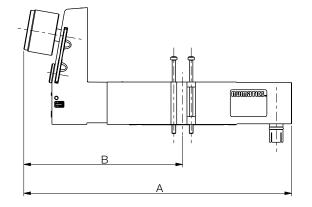
Sandwich Pressure Regulator

Dimensions: mm (Inches)

Single Regulator



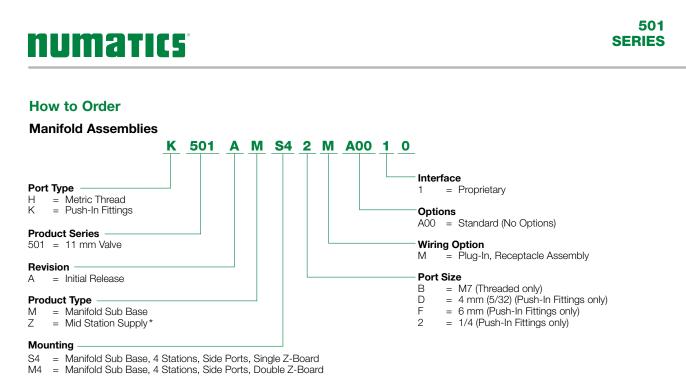




Α	В	C	D	E	F
139.1	82.5	60.7	59.5	11	5.5
(5.476)	(3.248)	(2.390)	(2.342)	(0.433)	(0.216)

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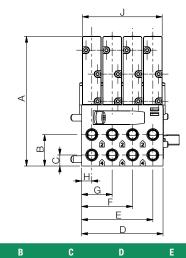


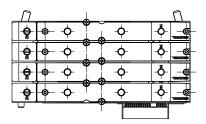


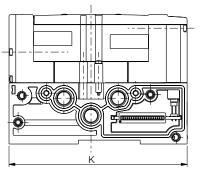
*Available with M4 mounting only

Dimensions: mm (Inches)

Plug In Valve Mounted







Α	В	C	D	E	F	G	н	J	K
76.4	18.5	6.5	48	42	30	18	6	47	105
(3.008)	(0.728)	(0.256)	(1.890)	(1.653)	(1.181)	(0.709)	(0.236)	(1.850)	(4.134)

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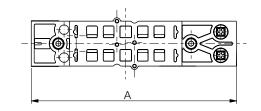
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Sandwich Shut Off Block

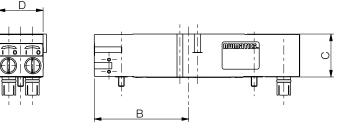
- Used to shut off pressure when mounted below valve.
- Allows easy maintenance without the need to shut off pressure to the entire manifold.





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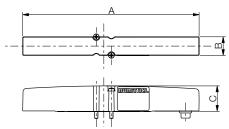
Part Number	Description
R501AY428501001	Proprietary Sandwich Shut Off Kit



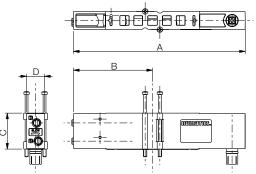
Dimensions: mm (Inches)					
A	В	C	D		
105.2 (4.142)	48.4 (1.905)	22 (0.866)	23 (0.905)		

Blank Station Plate Kit

P501AB429685001



Speed Control Kit



• Used to block off a manifold station for future use.

Dimensions: mm (Inches)			
A	В	C	
105.1 (4.138)	11 (0.433)	15 (0.591)	

Part Number	Description
R501AS428500001	Sandwich Speed Control

Dimensions: mm (Inches)						
А	В	C	D			
105.1 (4.137)	48.4 (1.905)	22 (0.866)	11 (0.433)			

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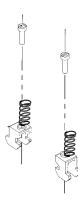


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DIN Rail Clamp Kit

239-980

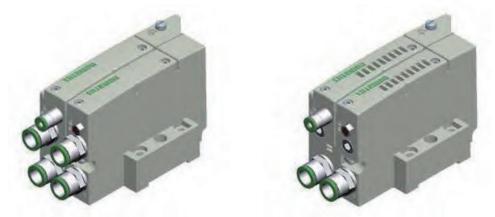


Blocking Disc Kits

(Includes tag to label ports blocked)

Ports	Part
1	P501AD431915001
3	P501AD431915002
5	P501AD431915003
1 + 3	P501AD431915004
1 + 5	P501AD431915005
3 + 5	P501AD431915006
1, 3, 5	P501AD431915007

End Plate Kit - Threaded



Port Type	NPTF			G			Push In			Push In		
Port	1	3/5	X,XE	1	3/5	X,XE	1	3/5	X,XE	1	3/5	X,XE
Port Size	1/8	1/8	M7	1/8	1/8	M7	5/16	5/16	1/4	8 mm	8 mm	6 mm
w/o Muffler, w/o DIN	8501	AK42946	5001	G50 ⁻	G501AK429465009		K501AK429465003			K501AK429465011		
w/o Muffler, w/DIN	8501	AK42946	5002	G50 ⁻	G501AK429465010		K501AK429465004			K501AK429465012		
w/Muffler, w/o DIN	8501	AK42946	5005	G50 ⁻	G501AK429465013		K50 ⁻	1AK42946	5007	K501AK4294		5015
w/Muffler, w/DIN	8501	AK42946	5006	G50 ⁻	IAK42946	65014	K501AK429465008			K501AK429465016		

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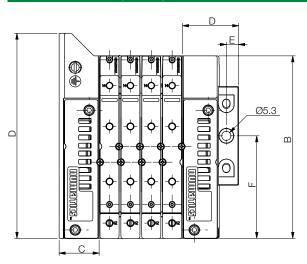


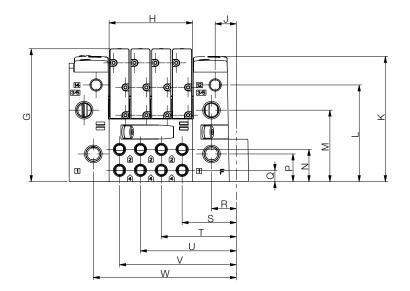
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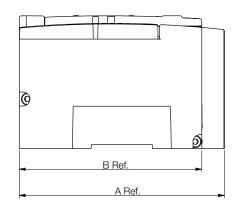


Manifold Assembly

Dimensions: mm (Inches)







Α	В	C	D	E	F	G	H	J	K	L	М	N	Р	Q	R	S	Т	U	V	W
	105 (4.13)								• =											

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Internal Pilot

Internal Pilot Supply Plug Location



External Pilot



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501 numatics SERIES Manifold Assembly How to Order K 501 A V 3 D 2 0 0 V A00 Port Type = NPTF Options 8 = ISO228/1-G = Push-In Fittings G A00 = Standard (No Options MUF = Muffler in End Plates = Standard (No Options) Κ DRM = DIN Rail Mount DWM = DIN Rail with MUF 14X = External Pilot Supply from Port # 14 Product Series 501 = 11 mm Valve D12 = (14X) External Pilot Supply from Port # 14 and (MUF) Muffler in End Plates D14 = (14X) External Pilot Supply from Port # 14 Revision = Initial Release А and (DRM) DIN Rail Mount Product Type (14X) External Pilot Supply from Port # 14, (MUF) Muffler in End Plates, and (DRM) DIN Rail Mount F06 = Valve Manifold Assembly Electronics End Plate Style = G3 Fieldbus (See page 33.) З = Vertical = 580 Fieldbus (See page 15.) = 25 Pin Sub-D Connector 8 Second Valve Series Μ = 37 Pin Sub-D Connector No Second Valve Series Q = 19 Pin Round Connector Ť = Terminal Strip 1-32 Second Valve Series Port Size = No Second Valve Series Number of Valve Stations End Plate Port Size - Supply and Exhaust D = 4= 1/8 (NPTF and G Thread Only) H = 8 L = 12 = 1/4 (Push In Fittings Only) = 8mm (5/16) (Push in Fittings Only) 2 н P = 16 7 = 32 ¹ Port Type '8' + 'G' only available in Port Size 1/8

Maximum Solenoid Outputs

Terminal Strip	25 Pin Sub-D	37 Pin Sub-D	19 Pin Round	G3 Fieldbus	580 Fieldbus
32	22	32	16	32	32

*NOTE: Maximum number of valve stations is determined by:

- The electrical connection type.
 - The valve type single solenoid valves up to the maximum solenoid outputs allowed by the electrical connection type (see chart
 - above) or a combination of single and/or double solenoid valves not to exceed the maximum number of solenoid outputs allowed. • Combination of all stations cannot exceed 32 solenoids.

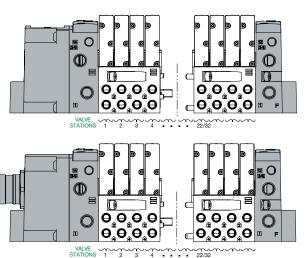
25 or 37 Pin Sub-D, Terminal Strip and 19 Pin Round Connector

- Shaded components described by Assembly Kit
 - model number designation.
- Each valve manifold station is listed in sequential
- order from left to right when facing the port side of the manifold as indicated.

Example Order - 501 Shown

25 Pin Sub-D	
Valve Station #1	
Valve Station #2	
Valve Station #3	
Valve Station #4	
Mounting #1	
Valve Station #5	
Valve Station #6	
Valve Station #7	
Valve Station #8	
Mounting #2	
Assembled	

K501AVJHG00VA00
 K501A2B10MA00F1
 R501A2B10MA00F1
 R501A2B10MA00F1
 R501A2B10MA00F1
 K501A2B10MA00F1
 R501A2B40MA00F1
 R501A2B40MA00F1



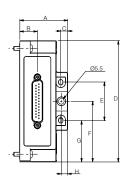


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25 Pin Sub-D Connector Kit

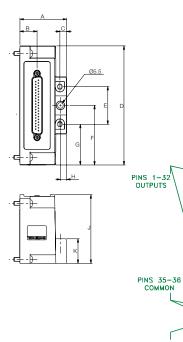




Dime	ensions	: mm	(Inches))					
Α	В	C	D	E	F	G	Н	J	К
46.4 (1.827)	17 (0.669)	6.7 (0.26)	118 (4.65)	37.5 (1.48)	59 (2.32)	40.2 (1.58)	40.2 (1.58)	68.1 (2.68)	24.4 (0.96)
		\neg			25 Pin S	Sub-D Con	nector Ho	using Kits	
OUTPUTS			25 PIN SUB-D	P599A	E4284410	01 2	5 PIN SUE WITHOU	3-D ASSEI JT DIN RA	
	3 • 3 • 2 •	• •	PINS 1-22 OUTPUTS	P599A	E4284410	02 25 F	PIN SUB-D DII	ASSEMB	LY WITH
PINS 23 COMM PIN EARTH	ON II	•-	PINS 23-24 COMMON PIN 25 EARTH GROUND 239-XXXX		E: Extern	0	or outp	ut prote	ction
					ile Cable 2	2 AWG – I			d
				t Number				.ength	
			SC2502N				_	Meters	
			SC2505N					Meters	
			SC2510N	ACX0000	00000		10	Meters	
			NDB25F	22U02N	1SB4		2	Meters	

Assembly Kits

37 Pin Sub-D Connector Kit



Dime	nsions	: mm (I	nches))					
A	В	C	D	E	F	G	H	J	K
46.4 (1.827)	17 (0.669)	6.7 (0.26)	118 (4.65)	37.5 (1.48)	59 (2.32)	40.2 (1.58)	40.2 (1.58)	68.1 (2.68)	24.4 (0.96)

NDB25F22U10MSB4

37 Pin Sub-D Connector Housing Kits									
P599AE428442001	37 PIN SUB-D ASSEMBLY WITHOUT DIN RAIL								
P599AE428442002	37 PIN SUB-D ASSEMBLY WITH DIN RAIL								
NOTE: External fusir protection recomme	o								

10 Meters

37 PIN SUB-D	37 Pin Sub-D Female Cable 22 AW	G – Unshielded, Standard
CONNECTOR PINS 1-32	Part Number	Length
OUTPUTS	SC3702MCX0000000	2 Meters
PINS 35-36	SC3705MCX0000000	5 Meters
	SC3710MCX0000000	10 Meters
PIN 37 EARTH GROUND	37 Pin Sub-D Female Cable 22 AW	G – Unshielded IP65
239-XXXX	NDB37F22U02MSB4	2 Meters
	NDB37F22U05MSB4	5 Meters
	NDB37F22U10MSB4	10 Meters

PIN 37 EARTH 🔄 GROUND

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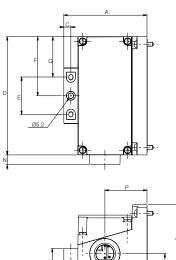


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Assembly Kits

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1-32 Terminal Strip Kit



Dim	Dimensions: mm (Inches)												
A	C	D	E	F	G	J	K	N	Р	Q			
	7 (0.28)				40.2 (1.583)					19.3 (0.76)			

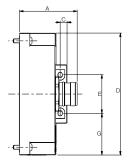
ERMINAL STRIP MINALS 52 OUTPUTS		
RMINAL COM	1 – 32 Tern	ninal Strip Housing Kits
NAL GND	P599AE428444001	TERMINAL STRIP ASSEMBLY WITHOUT DIN RAIL
VIRE	P599AE428444002	TERMINAL STRIP ASSEMBLY WITH DIN RAIL

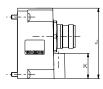
NOTE: External fusing or output protection recommended. NOTE: Min. Wire AWG 26 Max. Wire AWG 18

19 Pin Round Connector Kit

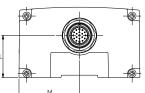
п-ь

1/2 NPTF Tap





Dime	Dimensions: mm (Inches)												
Α	C	D	E	G	J	K	L	М					
56.3 (2.217)	6.7 (0.26)	118 (4.65)	37.5 (1.48)	40.2 (1.583)	68.1 (2.68)	24.4 (0.96)	40.8 (1.61)	59 (2.323)					



19 Pin Round Connector Housing Kits		
P599AE428436001	19 PIN ASSEMBLY WITHOUT DIN RAIL	
P599AE428436002	19 PIN ASSEMBLY WITH DIN RAIL	

NOTE: External fusing or output protection recommended.

19 PIN CONNECTOR		
PIN 1= COIL 15	PIN 11= COIL 13	
PIN 2= COIL 11	PIN 12= P.E.	
PIN 3= COIL 7	PIN 13= COIL 12	
PIN 4= COIL 4	PIN 14= COIL 8	
PIN 5= COIL 3	PIN 15= COIL 1	
PIN 6= COMMON	PIN 16= COIL 5	
PIN 7= COIL 2	PIN 17= COIL 9	
PIN 8= COIL 6	PIN 18= COIL 16	
PIN 9= COIL 10	PIN 19= N.C.	
PIN 10= COII 14		

19 Pin M23 Female Cable			
Part Number	Length		
CC1905MI0000000	5 Meters		
CC1910MI0000000	10 Meters		